



## SAFETY DATA SHEET

### 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

#### 1.1 Product identifier

**Product name** FORTIS PRIME 520 - PART B  
**Synonym(s)** PRIME 520 – PART B

#### 1.2 Uses and uses advised against

**Use(s)** HARDENER • TWO COMPONENT PACK

#### 1.3 Details of the supplier of the product

**Supplier name** FORTIS ADHESIVES & COATINGS  
**Address** 177 – 179 Ordish Rd, Dandenong South, VIC, 3175, AUSTRALIA  
**Telephone** 03 9706 5448  
**Website** [www.fortisadhesives.com.au](http://www.fortisadhesives.com.au)

#### 1.4 Emergency telephone number(s)

**Emergency** 13 11 26

### 2. HAZARDS IDENTIFICATION

#### 2.1 Classification of the substance or mixture

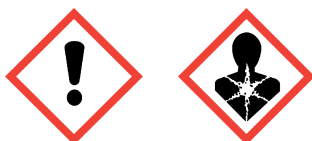
CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

**GHS classification(s)** Skin Corrosion/Irritation: Category 2  
Skin Sensitisation: Category 1  
Serious Eye Damage / Eye Irritation: Category 2A  
Respiratory Sensitisation: Category 1  
Specific Target Organ Systemic Toxicity (Single Exposure): Category 3

#### 2.2 Label elements

**Signal word** DANGER

**Pictogram(s)**



**Hazard statement(s)**

H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
H335 May cause respiratory irritation.

**Prevention statement(s)**

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.  
P264 Wash thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P285 In case of inadequate ventilation wear respiratory protection.

## PRODUCT NAME FORTIS PRIME 520 - PART B

### Response statement(s)

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P304 + P340	IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P321	Specific treatment is advised - see first aid instructions.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P337 + P313	If eye irritation persists: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
P362	Take off contaminated clothing and wash before re-use.

### Storage statement(s)

P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

### Disposal statement(s)

P501	Dispose of contents/container in accordance with relevant regulations.
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### 2.3 Other hazards

No information provided.

## 3. COMPOSITION/ INFORMATION ON INGREDIENTS

### 3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
HEXAMETHYLENE DIISOCYANATE (HMDI)	822-06-0	212-485-8	<0.1%
ALIPHATIC POLYISOCYANATE	-	-	>60%
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE	-	-	<10%

## 4. FIRST AID MEASURES

### 4.1 Description of first aid measures

<b>Eye</b>	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
<b>Inhalation</b>	If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.
<b>Skin</b>	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
<b>Ingestion</b>	For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
<b>First aid facilities</b>	Eye wash facilities and safety shower should be available.

### 4.2 Most important symptoms and effects, both acute and delayed

May cause sensitisation by inhalation and skin contact. Individuals with pre-existing respiratory impairment (eg asthmatics) or known sensitivities to isocyanates should avoid exposure.

### 4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

## 5. FIRE FIGHTING MEASURES

### 5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

### 5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases (carbon/ nitrogen oxides, cyanides, hydrocarbons) when heated to decomposition.

### 5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

**5.4 Hazchem code**

None allocated.

**6. ACCIDENTAL RELEASE MEASURES**

**6.1 Personal precautions, protective equipment and emergency procedures**

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

**6.2 Environmental precautions**

Prevent product from entering drains and waterways.

**6.3 Methods of cleaning up**

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all sources of ignition.

**6.4 Reference to other sections**

See Sections 8 and 13 for exposure controls and disposal.

**7. HANDLING AND STORAGE**

**7.1 Precautions for safe handling**

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

**7.2 Conditions for safe storage, including any incompatibilities**

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate ventilation and fire protection systems.

**7.3 Specific end use(s)**

No information provided.

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

**8.1 Control parameters**

**Exposure standards**

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Isocyanates, all (as-NCO)	SWA (AUS)	--	0.02	--	0.07

**Biological limits**

No biological limit values have been entered for this product.

**8.2 Exposure controls**

**Engineering controls** Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

**PPE**

- Eye / Face** Wear splash-proof goggles.
- Hands** Wear viton (R) or nitrile gloves.
- Body** Wear coveralls. If spraying, with prolonged use, or if in confined areas, wear impervious coveralls.
- Respiratory** Wear a Type A (Organic vapour) respirator. If sanding dry product, wear a Class P1 (Particulate) respirator. If spraying, with prolonged use, or if in confined areas, wear an Air-line respirator.



## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

Appearance	WHITE LIQUID
Odour	CHARACTERISTIC ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	138°C
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Specific gravity	1
Solubility (water)	SLIGHTLY SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	8.0 %
Lower explosion limit	1.0 %
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

## 10. STABILITY AND REACTIVITY

### 10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

### 10.2 Chemical stability

Stable under recommended conditions of storage.

### 10.3 Possibility of hazardous reactions

Hazardous polymerization is not expected to occur.

### 10.4 Conditions to avoid

Avoid contact with incompatible substances.

### 10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), alkalis (e.g. sodium hydroxide), alcohols, amines, heat and ignition sources. Reacts with water or moisture, generating carbon dioxide, which may cause container rupture.

### 10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides, cyanides, hydrocarbons) when heated to decomposition.

## 11. TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

#### Acute toxicity

#### Information available for the product:

Based on available data, the classification criteria are not met.

#### Information available for the ingredient(s):

Ingredient	Oral Toxicity (LD50)	Dermal Toxicity (LD50)	Inhalation Toxicity (LC50)
HEXAMETHYLENE DIISOCYANATE (HMDI)	350 mg/kg (mouse)	570 uL/kg (rabbit)	30 mg/kg (mouse)

#### Skin

Contact may result in irritation, redness, rash and dermatitis.

#### Eye

Contact may result in irritation, lacrimation, pain and redness.

#### Sensitisation

May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Exposure to low concentrations of isocyanates may cause asthma-like symptoms, including tightness of the chest, coughing, wheezing and shortness of breath.

**PRODUCT NAME FORTIS PRIME 520 - PART B**

<b>Mutagenicity</b>	Not classified as a mutagen.
<b>Carcinogenicity</b>	Suspected of causing cancer.
<b>Reproductive</b>	Not classified as a reproductive toxin.
<b>STOT – single exposure</b>	Over exposure may result in irritation of the nose and throat, coughing, nausea, dizziness and headache. High level exposure may result in breathing difficulties and unconsciousness.
<b>STOT – repeated exposure</b>	Repeated exposure may damage the respiratory system resulting in irritation of the respiratory tract and lung tissue damage.
<b>Aspiration</b>	Not classified as causing aspiration.

**12. ECOLOGICAL INFORMATION****12.1 Toxicity**

Avoid contaminating waterways.

**12.2 Persistence and degradability**

No information provided.

**12.3 Bioaccumulative potential**

No information provided.

**12.4 Mobility in soil**

No information available.

**12.5 Other adverse effects**

Isocyanates will react with water producing carbon dioxide and forming a solid mass (polyurea) which is insoluble. Product will not accumulate or biomagnify in the environment.

**13. DISPOSAL CONSIDERATIONS****13.1 Waste treatment methods**

**Waste disposal** Mix components together (small amounts), absorb with sand, vermiculite or similar and dispose of to an approved landfill site. Ensure protective equipment is worn when mixing. Do not seal containers/tins until reaction is complete. Contact the manufacturer/supplier for additional information (if required). Prevent contamination of drains and waterways as environmental damage may result.

**Legislation** Dispose of in accordance with relevant local legislation.

**14. TRANSPORT INFORMATION**

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
<b>14.1 UN Number</b>	None Allocated	None Allocated	None Allocated
<b>14.2 Proper Shipping Name</b>	None Allocated	None Allocated	None Allocated
<b>14.3 Transport Hazard Class</b>	None Allocated	None Allocated	None Allocated
<b>14.4 Packing Group</b>	None Allocated	None Allocated	None Allocated

**14.5 Environmental hazards** No information provided

**14.6 Special precautions for user**

**Hazchem code** None Allocated

**15. REGULATORY INFORMATION****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

**Poison schedule** Classified as a Schedule 6 (S6) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

**PRODUCT NAME FORTIS PRIME 520 - PART B**

<b>Classifications</b>	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.  The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].	
<b>Hazard codes</b>	Xi	Irritant
<b>Risk phrases</b>	R36/37/38 R42/43	Irritating to eyes, respiratory system and skin. May cause sensitisation by inhalation and skin contact.
<b>Safety phrases</b>	S23 S24 S37 S60	Do not breathe gas/fumes/vapour/spray (where applicable). Avoid contact with skin. Wear suitable gloves. This material and its container must be disposed of as hazardous waste.
<b>Inventory listing(s)</b>	<b>AUSTRALIA: AICS (Australian Inventory of Chemical Substances)</b> All components are listed on AICS, or are exempt.	

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**16. OTHER INFORMATION**

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<b>Additional information</b>	<p>This product is used in conjunction with an FORTIS PRIME 520 – PART A. Please refer to the appropriate SDS before use.</p> <p>Spillage decontaminants for isocyanates: For TDI or HMDI, use a mixture of sawdust (20%), silica sand (or china clay or Fuller's Earth) (40%) and a breakdown solution (40%). The breakdown solution is made up of water (90%), non-ionic surfactant (2%) and concentrated ammonia (8% v/v). For spillage of any other isocyanate a solid absorbent of silica sand or sawdust may be used.</p> <p>ISOCYANATES: Asthma sufferers, respiratory impaired or previously sensitised individuals are advised to avoid all exposure to isocyanates. Please note that products containing isocyanates often require the preparation of safe working procedures before product is used.</p> <p>EPOXY - PHENOXY RESINS AND POLYURETHANES: Where spray painting with two or more component epoxy resins or polyurethane paints is undertaken, an employee shall wear a air-line respirator, full length chemically resistant coveralls and gloves. Further, if an individual is to enter an enclosed booth where a vapour or gas curing process is occurring, an air-line respirator is required. Once cured, these resins are considered non toxic.</p> <p>RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.</p> <p>PERSONAL PROTECTIVE EQUIPMENT GUIDELINES: The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.</p> <p>HEALTH EFFECTS FROM EXPOSURE: It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.</p>
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**PRODUCT NAME FORTIS PRIME 520 - PART B**

<b>Abbreviations</b>	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
	GHS	Globally Harmonized System
	GTEPG	Group Text Emergency Procedure Guide
	IARC	International Agency for Research on Cancer
	LC50	Lethal Concentration, 50% / Median Lethal Concentration
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m <sup>3</sup>	Milligrams per Cubic Metre
	OEL	Occupational Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	STEL	Short-Term Exposure Limit
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	SWA	Safe Work Australia
	TLV	Threshold Limit Value
	TWA	Time Weighted Average

**Report status** This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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